

Ship Oct 7

Work Order ID 136895

136895

Wednesday, September 16, 2015 3:20:52 PM

Page 1

Item ID: DSI 9268-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Basket Volume Increase Modification
 Start Date: 9/16/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 10/02/15 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: [Signature] Date: 15-9-16 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9268	D								

100 Document Control 0.00
 100
 DC
 Doc.Control -USB or Paperwork
 Memo
 Photocopy bluefile & type labels per PPP DSI 9268-011
 CHG 004 9-89
 ML5 15-09-17

110 Pick Kit 0.00
 110
 Packaging
 Packaging
 Memo
 DAS 27 9-89
 SEP 23 2015
 DAS 9 9-89

120 QC4- 100% Inspect kits for completeness 0.00
 120
 QC
 Quality Control
 Memo
 0.00
 15-10-09
 DAS 9 9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

Work Order ID 136895***136895***

Page 2

Item ID: DSI 9268-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Basket Volume Increase Modification

Stop ***NS2***Start Date: 9/16/15 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 10/02/15 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00				DAS 6		OCT 09 2015	
Packaging	Identify and pack for shipping as per PPP DSI 9268-011					989			
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MCS OCT 09 2015

MCS OCT 09 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : ☐					

Wednesday, September 16, 2015 3:20:56 PM

136895

DSI 9268-011

Required Date: 10/02/15

Required Qty: 1.00

Comments: IPP Rev:D 09-02-25 rev.c as per dwg DD verified by:EC IPP
REV:E 15.03.26 AS PER DSI REV.D DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-21A *AN4-21A*		Purchased	No			110	Each	82.0000	5	5			DAS 27 9-89
Bolt									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST342				82					
				m132716				82					
D3230-041 *D3230-041*		Manufactured	No			110	Each	0.0000	1	1			DAS 6 9-8-
Basket Wedge Assembly									**				
D5225-1 *D5225-1*		Manufactured	No			110	Each	5.0000	5	5			
Spacer									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST152				5					DAS 27 9-89
				131539				5					
DSI 9053-011 *DSI 9053-011*		Manufactured	No			110	Each	1.0000	1	1			
Basket Hinge Kit									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG123				1					DAS 27 9-89
				105169				1					

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
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Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	Design ☐	Doc/Data ☐	Equip/Tooling ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Handling/Pre ☐	Material ☐	Internal Transport ☐	Tribal Knowledge ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
LOA ☐	Substation ☐	Past Expiry Date ☐	Misidentified ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
				Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
				Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
				Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
				Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
				Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
				Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
				Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
				OTHER : ☐			

Picklist Print

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Page 2

Work Order ID: 136895

136895

Parent Item: DSI 9268-011

DSI 9268-011

Parent Item Name: Basket Volume Increase Modification

Start Date: 9/16/15

Required Date: 10/02/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

1,758.000

5

MS21042L4

**

Locknut

DAS
9
9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

112

m127813

112

ST260a

170

m130799

56

m131803

6

m132262

108

ST305

1474

m128300

8

m130388

7

m130922

97

m131618

12

m132123

56

m132382

1294

NAS1149D0463J

Purchased

No

110

Each

2,631.000

5

NAS1149D0463J

**

WASHER

DAS
9
9-89

Location

Loc Qty

Loc Code

GA

41

M129390

41

ST260a

1000

M133077

1000

ST269

1590

M129682

86

M130799

371

~~M132029~~

120

M132317

125

M132677

888

DAS

27

9-89

SEP 23 2015

Wednesday, September 16, 2015 3:20:57 PM

Shop Packet Print

Page 2

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 16.6%;">Skid-tube ☐</td> <td style="width: 16.6%;">Cross tube ☐</td> <td style="width: 16.6%;">Water Jet ☐</td> <td style="width: 16.6%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-541 REV. J

REF. CANADIAN STC: SH96-120

REF. FAA STC: SR00696NY

EASA STC: EASA.IM.R.S.01242

THE PURPOSE OF THE DSI 9268-011 BASKET MODIFICATION KIT IS TO INCREASE THE VOLUME OF THE D205-541-043/-044 BASKETS. NOTE THAT D205-541-041 BASKETS MUST BE CONVERTED INTO D205-541-043/-044 PER DSI 9226 BEFORE PERFORMING THIS MODIFICATION.

TO INSTALL THE DSI 9268-011 KIT:

- 1) FOR BASKETS WITH:
 - A) PIANO HINGES: INSTALL THE DSI 9053-011 HINGE CHANGE KIT AND SEPARATE LID FROM BASE.
OR
 - B) DSI 9053-011 HINGE CHANGE KIT ALREADY INSTALLED: NO CHANGE IS REQUIRED. SEPARATE LID FROM BASE.
OR
 - C) HINGE PLATES WELDED TO LID & BASE: NO CHANGE IS REQUIRED. SEPARATE LID FROM BASE.
- 2) ATTACH LID TO D3230-041 BASKET WEDGE ASSEMBLY. MOVE D2332-041 PROP ASSEMBLY FROM BASKET BASE TO WEDGE ASSEMBLY PER FIGURE 1.
- 3) LOCATE D3230-041 BASKET WEDGE ASSEMBLY COMPLETE WITH BASKET LID ON THE EXISTING BASKET BASE. ALIGN THE BACK EDGE AND TEMPORARILY CLAMP IN PLACE.
- 4) TRANSFER LOCATION OF 1/4" ATTACHMENT HOLES FROM WEDGE TO EXISTING BASE.
- 5) REMOVE WEDGE AND DRILL Ø0.266" HOLES THROUGH THE EXISTING BASE. DEBURR HOLES.
- 6) INSTALL WEDGE USING AN4-21A BOLTS, D5225-1 SPACERS, AN960JD416 WASHERS, AND MS21042L4 NUTS PROVIDED (5 PLACES TOTAL). NOTE THAT THE BOLTS IN SOME LOCATIONS MAY HAVE TO BE INSTALLED WITH THE NUTS ON TOP BECAUSE OF CLEARANCE ISSUES. CHECK FOR PROPER LATCHING OF THE EXISTING LID WITH THE WEDGE. SHIM AS REQUIRED TO ADJUST HEIGHT OF WEDGE ASSEMBLY TO ENSURE PROPER LATCHING.
- 7) ADJUST WEIGHT AND BALANCE AS FOLLOWS:

INSTALLATION	WEIGHT	LATERAL		LONGITUDINAL	
		ARM	MOMENT	ARM	MOMENT
DSI 9268-011	20 lb	± 63.13 in	± 1263 in-lb	132.25 in	2645 in-lb
BASKET MODIFICATION KIT	9 kg	± 1.60 m	± 14.4 m-kG	3.36 m	30 m-kG

DSI 9268-011 KIT PARTS LIST:

QTY	P/N	DESCRIPTION
X	DSI 9268-011	BASKET MODIFICATION KIT
1	D3230-041	BASKET WEDGE ASSEMBLY
5	D5225-1	SPACER
1	DSI 9053-011	HINGE CHANGE KIT
5	AN4-21A	BOLT
5	AN960JD416	WASHER
5	MS21042L4	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 15.02.23
CERT. NO.: SH96-120
ISSUE NO.: 3

D	ADD D5225-1 SPACER, AN4-21A BOLT WAS AN4-17A BOLT, REVISE INSTRUCTIONS TO IMPROVE FIT/FUNCTION REASON: NCR15-4557	DB	15.02.23
C	UPDATED TO CURRENT DWG STANDARDS; REVISED INSTALLATION STEP #1. CORRECTED TYPO (DSI 9053-011 WAS DSI 9052-011). REASON: REDESIGN OF D3230-041 (REF. NCR#09-010).	MB	09.02.02
B	CHANGE ORIENTATION OF WEDGE	CP	03.11.19
A	NEW ISSUE	CP	03.10.24
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. D
MFG. APPR.	N/A	DSI 9268	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BASKET MODIFICATION KIT	NTS
DATE	15.02.23	COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

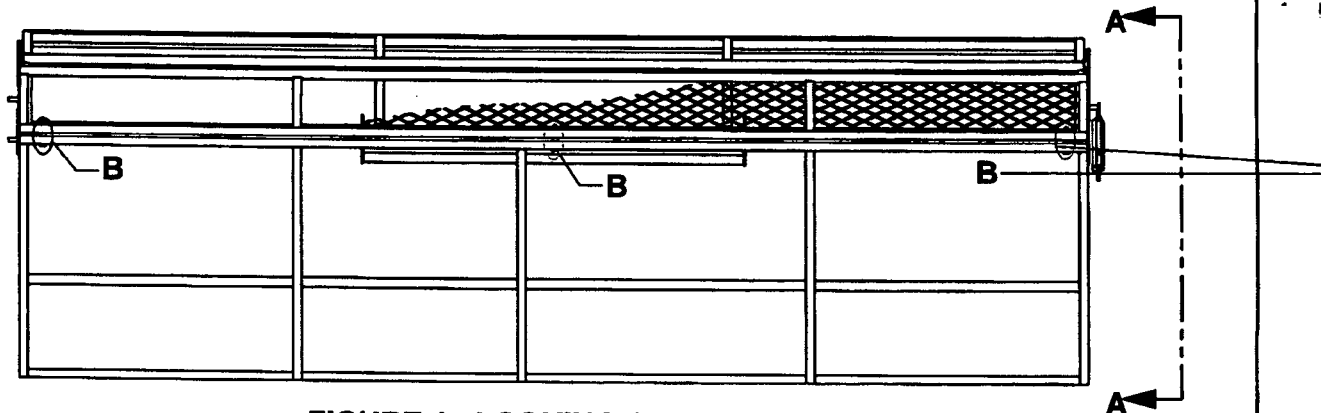
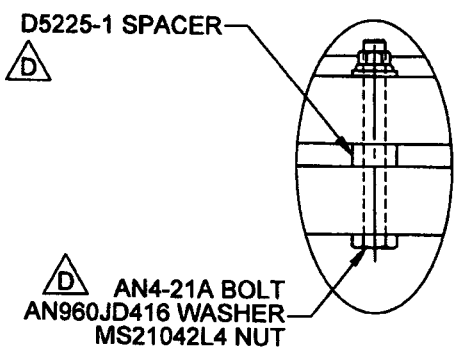
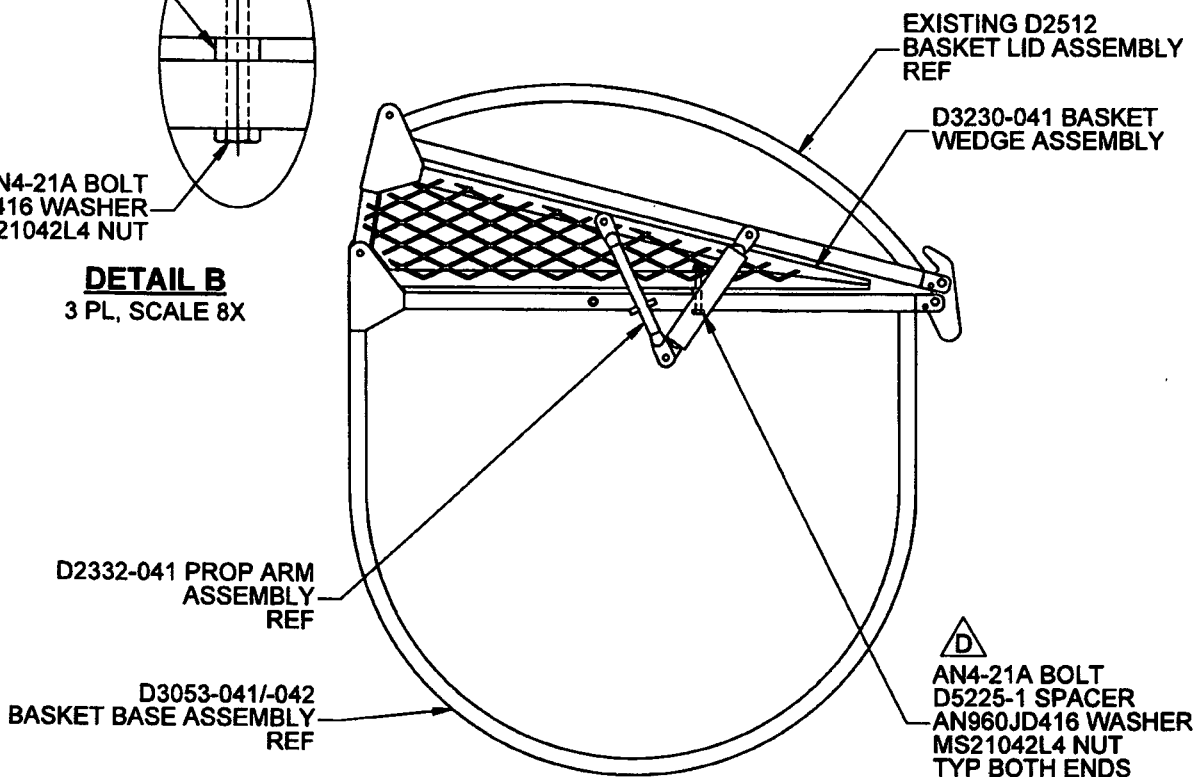


FIGURE 1 - LOOKING OUTBOARD
(MESH NOT SHOWN FOR CLARITY)



DETAIL B
3 PL, SCALE 8X



VIEW A-A
(MESH NOT SHOWN FOR CLARITY)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 15.02.23
CERT. NO.: SH96-120
ISSUE NO.: 3

DESIGN	CP	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.	N/A	DSI 9268	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BASKET MODIFICATION KIT	NTS
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DAS

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9-89

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-541 REV. J

REF. CANADIAN STC: SH96-120

REF. FAA STC: SR00696NY

EASA STC: EASA.IM.R.S.01242

THE PURPOSE OF THE DSI 9268-011 BASKET MODIFICATION KIT IS TO INCREASE THE VOLUME OF THE D205-541-043/-044 BASKETS. NOTE THAT D205-541-041 BASKETS MUST BE CONVERTED INTO D205-541-043/-044 PER DSI 9226 BEFORE PERFORMING THIS MODIFICATION.

TO INSTALL THE DSI 9268-011 KIT:

- 1) FOR BASKETS WITH:
 - A) PIANO HINGES: INSTALL THE DSI 9053-011 HINGE CHANGE KIT AND SEPARATE LID FROM BASE.
OR
 - B) DSI 9053-011 HINGE CHANGE KIT ALREADY INSTALLED: NO CHANGE IS REQUIRED. SEPARATE LID FROM BASE.
OR
 - C) HINGE PLATES WELDED TO LID & BASE: NO CHANGE IS REQUIRED. SEPARATE LID FROM BASE.
- 2) ATTACH LID TO D3230-041 BASKET WEDGE ASSEMBLY. MOVE D2332-041 PROP ASSEMBLY FROM BASKET BASE TO WEDGE ASSEMBLY PER FIGURE 1.
- 3) LOCATE D3230-041 BASKET WEDGE ASSEMBLY COMPLETE WITH BASKET LID ON THE EXISTING BASKET BASE. ALIGN THE BACK EDGE AND TEMPORARILY CLAMP IN PLACE.
- 4) TRANSFER LOCATION OF 1/4" ATTACHMENT HOLES FROM WEDGE TO EXISTING BASE.
- 5) REMOVE WEDGE AND DRILL Ø0.266" HOLES THROUGH THE EXISTING BASE. DEBURR HOLES.
- 6) INSTALL WEDGE USING AN4-21A BOLTS, D5225-1 SPACERS, AN960JD416 WASHERS, AND MS21042L4 NUTS PROVIDED (5 PLACES TOTAL). NOTE THAT THE BOLTS IN SOME LOCATIONS MAY HAVE TO BE INSTALLED WITH THE NUTS ON TOP BECAUSE OF CLEARANCE ISSUES. CHECK FOR PROPER LATCHING OF THE EXISTING LID WITH THE WEDGE. SHIM AS REQUIRED TO ADJUST HEIGHT OF WEDGE ASSEMBLY TO ENSURE PROPER LATCHING.
- 7) ADJUST WEIGHT AND BALANCE AS FOLLOWS:

INSTALLATION	WEIGHT	LATERAL		LONGITUDINAL	
		ARM	MOMENT	ARM	MOMENT
DSI 9268-011	20 lb	± 63.13 in	± 1263 in-lb	132.25 in	2645 in-lb
BASKET MODIFICATION KIT	9 kg	± 1.60 m	± 14.4 m-kg	3.36 m	30 m-kg

DSI 9268-011 KIT PARTS LIST:

QTY	P/N	DESCRIPTION
X	DSI 9268-011	BASKET MODIFICATION KIT
1	D3230-041	BASKET WEDGE ASSEMBLY
5	D5225-1	SPACER
1	DSI 9053-011	HINGE CHANGE KIT
5	AN4-21A	BOLT
5	AN960JD416	WASHER
5	MS21042L4	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

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DATE: 15.02.23
CERT. NO.: SH96-120
ISSUE NO.: 3

D	ADD D5225-1 SPACER, AN4-21A BOLT WAS AN4-17A BOLT, REVISE INSTRUCTIONS TO IMPROVE FIT/FUNCTION REASON: NCR15-4557	DB	15.02.23
C	UPDATED TO CURRENT DWG STANDARDS; REVISED INSTALLATION STEP #1. CORRECTED TYPO (DSI 9053-011 WAS DSI 9052-011). REASON: REDESIGN OF D3230-041 (REF. NCR#09-010).	MB	09.02.02
B	CHANGE ORIENTATION OF WEDGE	CP	03.11.19
A	NEW ISSUE	CP	03.10.24
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.	N/A	DSI 9268	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BASKET MODIFICATION KIT	NTS
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